

Instruction Manual
Wireless Transceiver



**Wireless Modbus™ and
4-20mA Transceiver Model RXT-320**



◆ TELEDYNE DETCON, Inc.
14880 Skinner Road, Cypress, Texas 77429
Phone 713.559.9200
www.teledynegasandflamedetection.com

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Shipping Address: 14880 Skinner Road, Cypress, Texas 77429
Phone: 713.559.9200

<http://www.teledynegasandflamedetection.com> • detcon-sales@teledyne.com

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1. Introduction

1.1 Description

The RXT-320 wireless transceiver is designed to take Modbus™ communication between devices to a wireless platform. The transceiver connects directly to a Modbus™ device and transfers Modbus™ data to/from the device through the transceiver's wireless radio. The transceiver broadcasts this information throughout a wireless network of other RXT-320 transceivers connected to Modbus™ devices thus creating a seamless network of Modbus™ devices that need not be physically connected in any way. The RXT-320 transceiver can be mounted to a J-Box/condulet with an optional Model 100 Terminal Board that allows for power, data connections and addressing enabling it to interface with a wide range of devices. Refer to Figure 1 for a typical wireless transceiver assembly.

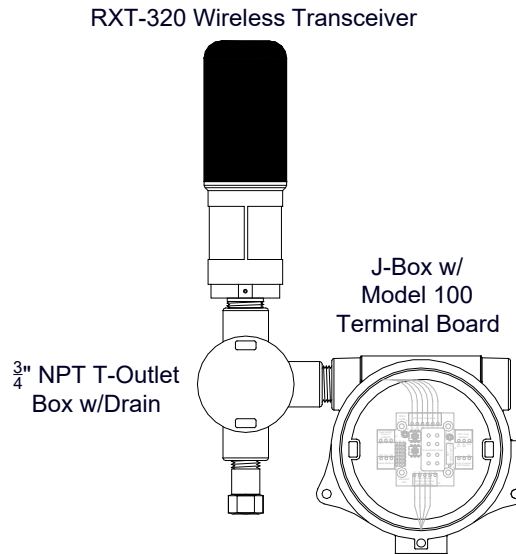


Figure 1 RXT-320 Wireless Transceiver Assembly

The RXT-320 wireless transceiver provides interfaces for 4-20mA devices as well as Modbus™ devices. There can be up to 32 devices total on a single wireless network and a transceiver can support more than one device. Additionally, there can be up to 32 RXT-320 transceivers in a single wireless network. The RXT-320 transceiver's radio operates at 2.4GHz and conforms to non-licensed radio frequency appliance usage around the world. Wireless network integrity and security is accomplished using Direct Sequence Spread Spectrum (DSSS) wireless mesh technology. Each transceiver is capable of functioning as a router or repeater for all other RXT-320 transceivers on the network. This means that data between devices can "hop" through neighboring transceivers to communicate with each other thereby widening network access points. This unique and innovative technology is designed to create a robust network that automatically routes around congestion and line-of-sight obstacles while improving throughput as the number of devices increases.

The RXT-320 transceiver comes equipped with an RS-485 port for communication with local Modbus™ devices. As with normal Modbus™ operation, there can only be one Modbus™ master and all other devices are considered as slave devices. Each device must have a unique Modbus™ address. Each transceiver is also assigned a Modbus™ address via the Model 100 Terminal Board which has two rotary switches used to set the address.

The Modbus™ master unit's transceiver is responsible for broadcasting requests and receiving slave device responses. Slave device transceivers receive these broadcasts and pass the Modbus™ information on to the slave devices attached via their local Modbus™ interface. When a response is generated by the slave device, it sends it back to its transceiver through the Modbus™ interface. The transceiver then broadcasts that information back to the master unit's transceiver, which then places that information on the bus for the master unit.

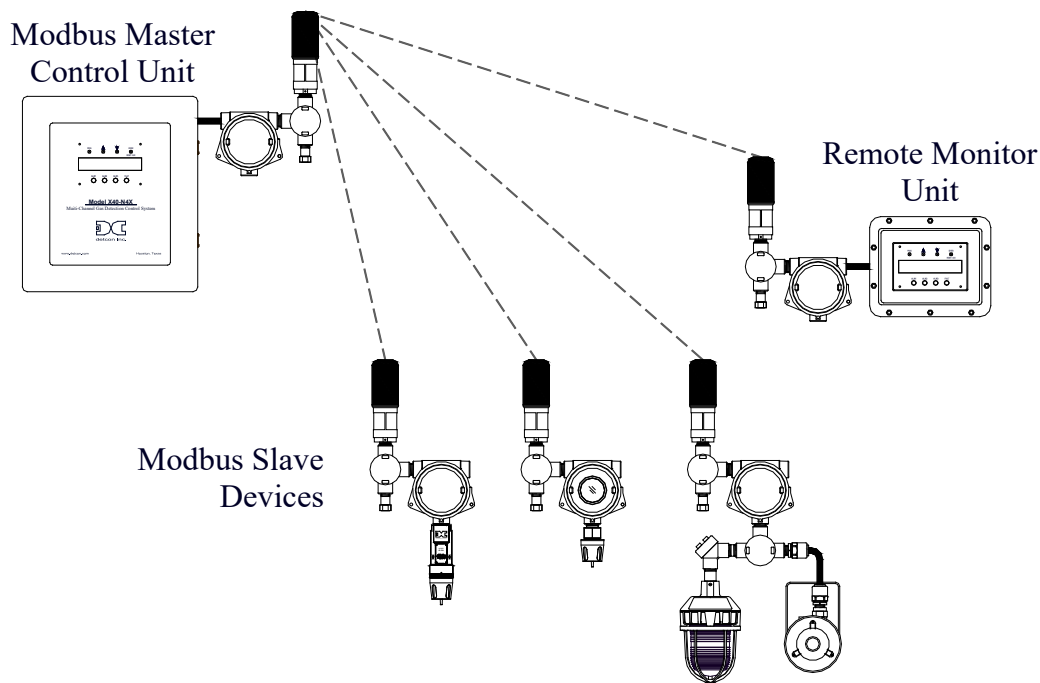


Figure 2 Typical Wireless Layout

The transceiver provides for the following features/connectivity:

- **Modbus™ Interface:** Master or Slave connection for up to 32 Modbus™ devices on the network
- **Wireless Radio:** IEEE 802.15.4, Mesh Topology, 16 RF channels, DSSS encoding, 2.4GHz
- **4-20mA Inputs:** Two inputs available to connect two 4-20mA sensors/devices
- **Alarm Outputs:** 4 low current outputs capable of driving relays for audible/visual alarms
- **Battery Operation:** Low Power Sleep and battery life available from Detcon Smart Battery Pack
- **Addressable:** For Modbus™ access to RXT-320 control and status (set through term board)
- **Multiple Modes:** Operational mode (Transparent, Master, Slave, Alarm Station) based on address configuration.

1.2 RXT-320 Wireless Radio

The RXT-320 transceivers utilize radios based upon the IEEE 802.15.4 standard that operate at 2.4 GHz using DSSS encoding for robustness. DSSS was initially used by the military to resist jamming but later was widely adopted for wireless implementations since it was robust in noisy environments. DSSS transmits data across a wider frequency range than the actual frequency range required for the information. This operation minimizes cross talk and interference from other transceivers and is less susceptible to noise from other sources.

The IEEE 802.15.4 defines 16 separate RF Channels that can be used in the 2.4 GHz range. The default channel is 1 but can be change if there is RF interference or if there is an existing network using that channel. Transceivers will only respond to other transceivers with the same RF Channel.

NOTE: If there are multiple Modbus™ networks in the same vicinity each system must reside on a different RF Channel to keep data from one appearing on the other.

The 802.15.4 standard also implements a mesh network allowing any RXT-320 transceiver to relay or repeat data between adjacent neighbors. This makes the network very robust and provides the following immediate benefits:

- Allows re-routing of data in case of loss of a transceiver
- Allows re-routing around wireless obstacles
- Longer distances between transceivers because data can “hop” from one transceiver to the next
- Included in sensor, controller and alarm station transceivers.
- RXT-320 transceivers can be deployed with less concern about physical location.



Figure 3 Mesh Network Topology

1.3 Model 100 Terminal Board (Optional)

The RXT-320 wireless transceiver can be ordered with an optional Model 100 Terminal Board mounted in a conduit/J-Box (See Figure 4). The terminal board includes connector plugs for the following:

- J1 6-Pin Phoenix Connector – RXT-320 Wireless Transceiver
- J2 5-Pin Phoenix Connector – Slave Device/Master Controller/Remote Monitor
- J3 6-Pin Connector – RXT Programming Port (Teledyne Detcon Factory use only)
- J4 3-Pin Phoenix Connector – Model 100 Loop Powered LED display
- J5 3-Pin Phoenix Connector – 7-30VDC External power source or 24VDC Solar Panel
- J6 8-Pin Beau Connector – 12VDC Battery Power (Use only Teledyne Detcon’s Smart Battery Pack)
- J7 3-Pin Phoenix Connector – Spare Modbus™ Connection
- J8 3-Pin Phoenix Connector – RXT Programming Interface to Wireless Transceiver

Refer to section 2.4 for more information about the setup of the Model 100 Terminal Board.

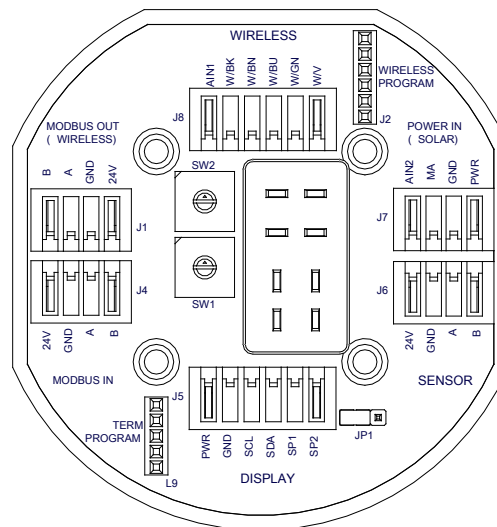


Figure 4 Model 100 Terminal Board

1.4 Smart Battery Pack (Optional)

The RXT-320 transceiver can also be powered by an optional battery pack that enables it to be remotely mounted without the need for any cables because of its wireless operation. The available battery pack is Teledyne Detcon's plug-in Smart Battery Pack which provides an output of 12VDC (See Figure 5). If installed, the RXT-320 transceiver will detect the battery and will continuously query the battery pack for remaining battery life. The battery pack consists of rechargeable Lithium-Ion batteries and is equipped with integrated safety electronics that include fuel gauge, voltage, current and temperature monitoring circuits. This "smart" circuitry continuously monitors the battery's condition and reports critical status information to the wireless transceiver via the Modbus™ registers. The battery pack is designed to plug onto an 8-pin Beau connector on the Model 100 Terminal Board and should not be exposed to outside elements without being housed and protected. Only Teledyne Detcon products specifically designed to utilize these battery packs should be used. Operating periods before recharge will vary based on devices attached along with the transceiver and the usage of those devices, but can be as long as 2-3 months and battery life can be up to 5 years before battery pack replacement is required. Improper use of the battery pack may be hazardous to personnel or the environment and will void the warranty.

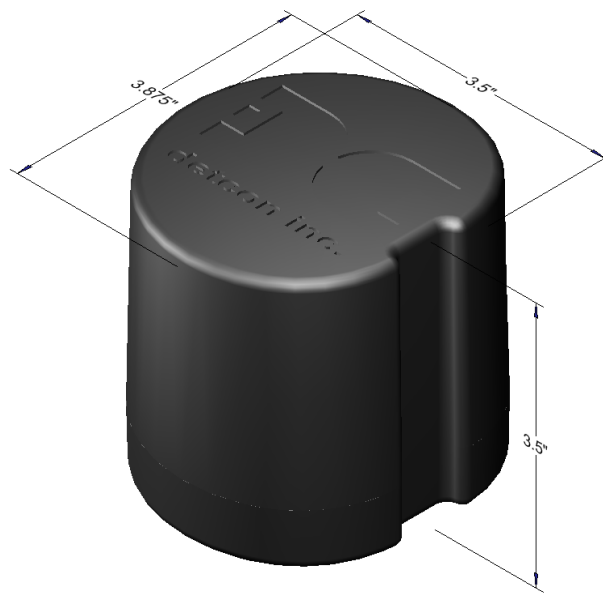


Figure 5 Smart Battery Pack

NOTE: The RXT-320 wireless transceiver can also be powered by a customer provided external DC power source. Refer to section 2.3.1 for more details.

1.5 Quad Battery Charger (Optional)

Teledyne Detcon's Smart Battery Pack can be charged as needed using Teledyne Detcon's optional Quad Battery Charger which can charge up to four battery packs at one time. The Quad Battery Charger comes with a plug-in AC/DC adapter that plugs into a standard 120VAC outlet for power. The DC end of the adapter plugs into the DC power jack of the charger providing 24VDC. The Quad Battery Charger has four charging ports, each with 8-pin Beau connectors for battery pack connection. The ports and connectors are keyed to prevent incorrect positioning and connection. Each port has its own "FAULT" LED indicator and "CHARGE" LED indicator and will display either a red light or green light depending on the status of each battery being charged. Charging times will vary depending on the charge state of each battery pack, but a full charge of a depleted battery pack can take up to 24 hours.



Figure 6 Quad Battery Charger



When first powered on and with no battery packs connected to the charger, all the LED indicators on the Quad Charger should be green. When a battery pack is seated into a charging port, the “CHARGE” LED will change from green to red indicating the battery pack is not sufficiently charged. Once fully charged, the LED will change from red to green and the battery pack is ready to be used.

The “Fault” LED should remain green indicating that there are no problems with the battery pack or charging port. If the “Fault” LED turns red with the battery pack connected, then there is a problem or issue with the battery pack and it should not be used and be removed immediately. If the “Fault” LED turns red without a battery pack connected to the charge port, then there is a problem or issue with the port and that port should no longer be used.

Battery packs can remain connected to the charger even after a full charge indication (Green “Charge” LED) is shown due to the protection circuitry of the battery pack which prevents any overcharging issues.

2. Installation

2.1 Special Conditions of Use

1. NOT TO BE USED IN ATMOSPHERES WHICH CONTAIN THE FOLLOWING VAPORS: ACETIC ACID, ACETONE, AMMONIUM HYDROXIDE, ASTM REFERENCE FUEL C, DIETHYL ETHER, ETHYL ACETATE, ETHYLENE DICHLORIDE, FURFURAL, N-HEXANE, METHYL-ETHYL KEYTONE, METHANOL, 2-NITROPROPANE, TOLUENE, OR ANY OTHER AMINES, ACIDS, OR OXIDIZERS.
2. Ensure that the transceiver is properly threaded into a suitable explosion-proof rated junction box with a female 3/4" NPT threaded connection. The sensor should be threaded up at least 5 full turns until tight. Avoid use of Teflon Tape, or any type of non-conductive pipe thread coating on the NPT threaded connection.
3. A good ground connection should be verified between the sensor's metal enclosure and the junction box. If a good ground connection is not made, the sensor can be grounded to the junction box using the sensor's external ground lug. Also verify a good ground connection between the junction box and earth ground.
4. Proper precautions should be taken during installation and maintenance to avoid the build-up of static charge on the plastic weather-guard of the transceiver.
5. Do not substitute components that are not authorized by the scope of the safety approval. This may impair the intrinsic safety rating.
6. Do not operate the unit outside of the stated operating temperature limits.
7. Do not operate the unit outside the stated operating limits for voltage supply.
8. The sensor power supply common (black wire) must be referenced to the metal enclosure body (ground) during installation.
9. These units are designed to meet UL 1203 & 913, CSA C22.2 No. 60079-0, 60079-11, & 30, UL/CSA 62368-1.
10. These units are designed have a maximum safe location voltage of $U_m=30V$.
11. These units pass dielectric strength of 500VRMS between circuit and enclosure for a minimum of 1 minute at a maximum test current of 5mA.
-  12. The external equipment marking label is composed of materials exceeding the controlled metal content of UL / CSA C22.2 No. 60079-0 and may produce incendive sparks if subjected to impact or friction. The end user shall carry out a risk assessment and shall only install the equipment if the risk of these hazards occurring is negligible.
-  13. The equipment utilized external non-metallic materials which pose a potential electrostatic charging hazard. Caution must be used when handling or cleaning products so there is no static charge build-up. Do not wipe off this product with a dry cloth. Use only a water damp cloth and allow to air dry for cleaning of device. Do no use or install in high charge areas.
14. Installation shall be performed only by a trained and skilled professional.
15. This equipment is not suitable for use in locations where children are likely to be present
16. Continuous energization is required in order to maintain pollution degree 2.

2.2 Mounting

WARNING: NOT TO BE USED IN ATMOSPHERES WHICH CONTAIN THE FOLLOWING VAPORS: ACETIC ACID, ACETONE, AMMONIUM HYDROXIDE, ASTM REFERENCE FUEL C, DIETHYL ETHER, ETHYL ACETATE, ETHYLENE DICHLORIDE, FURFURAL, N-HEXANE, METHYL-ETHYL KEYTONE, METHANOL, 2-NITROPROPANE, TOLUENE, OR ANY OTHER AMINES, ACIDS, OR OXIDIZERS.

The RXT-320 wireless transceiver should be vertically oriented and mounted to an explosion-proof enclosure or junction box. The J-Box contains the optional Model 100 Terminal Board. If a battery pack is used, Teledyne Detcon's custom J-Box is needed to accommodate both the terminal board and the battery pack plus a T-Outlet box with a drain is required (See Figure 9). The RXT-320 wireless transceiver assembly is typically mounted on a wall or pole.

Obstacles between RXT transceivers can impact RF line-of-sight and may result in communication problems. Each transceiver should be in view of at least one other transceiver. In some cases, it may be necessary to extend and elevate the RXT transceiver away from the J-Box/device assembly. Refer to section 2.2.1 for such remote mounting applications.

Teledyne Detcon offers an optional mounting plate that can be used for mounting the wireless transceiver assembly on a wall or pole. If ordered with this option, secure the wireless transceiver assembly to the mounting plate using two of the four 3/8" diameter holes located on the top face of the mounting plate (If not already done so from the factory). The whole assembly can now be mounted on a secure wall using the four 7/16" diameter holes located on the base of the mounting plate (See Figure 9). The assembly can also be mounted to a pole with two U-Bolts secured through the 7/16" holes on the base.

NOTE: If wall mounting without the mounting plate, make sure to use at least 0.5" spacers underneath the J-Box's 1/4" mounting holes to move the wireless transceiver assembly away from the wall and allow clearance to the transceiver.

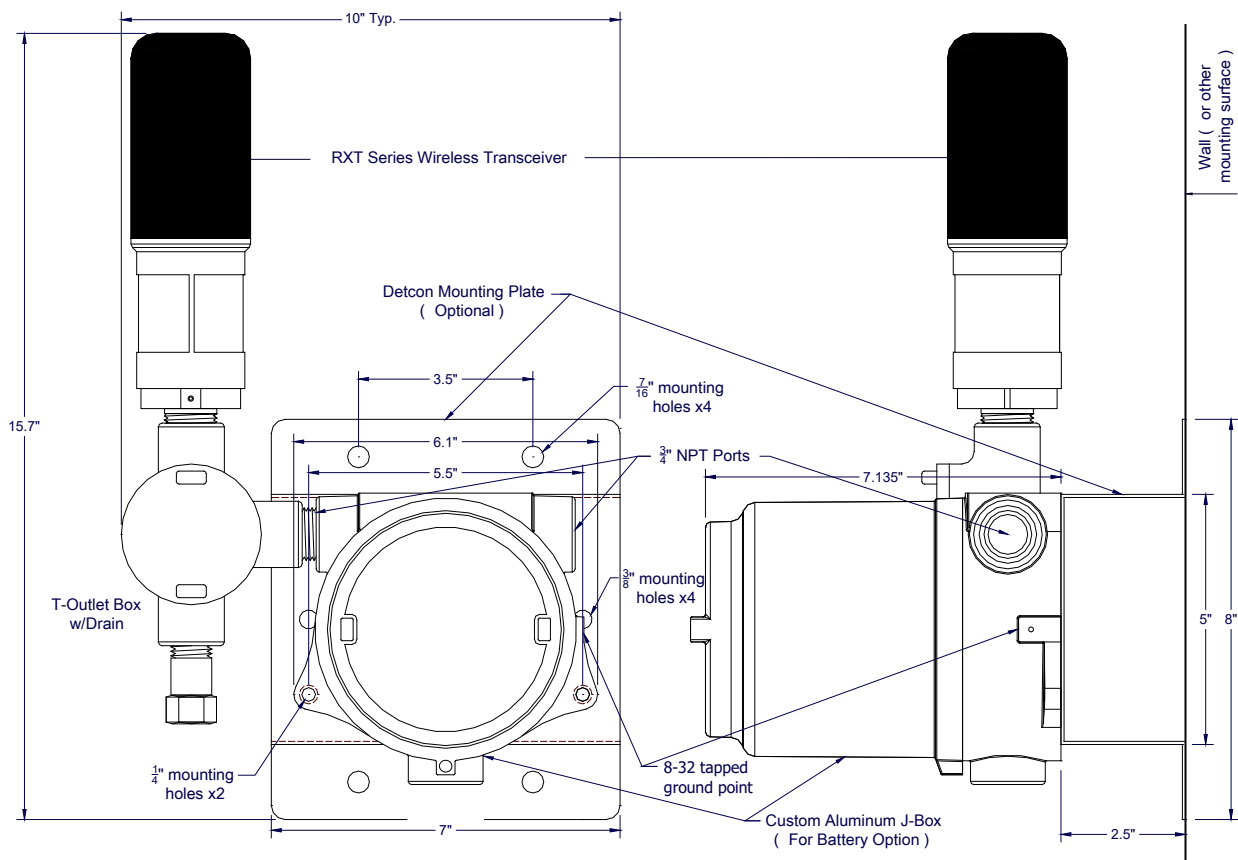


Figure 7 RXT-320 Wireless Transceiver w/ Battery and Mounting Assembly

2.2.1 Remote Mounting

The RXT-320 wireless transceiver is normally connected directly to the J-Box containing the battery/terminal board assembly. In situations where RF line-of-sight is diminished by obstructions, it may be necessary to remotely mount the wireless transceiver away from this J-Box. Remote separation distances of up to 15 feet are possible with the recommended cable. Such an installation will require an additional J-Box which connects to the separated transceiver and houses Teledyne Detcon's 12-position terminal board plus additional hardware (See Figure 10).

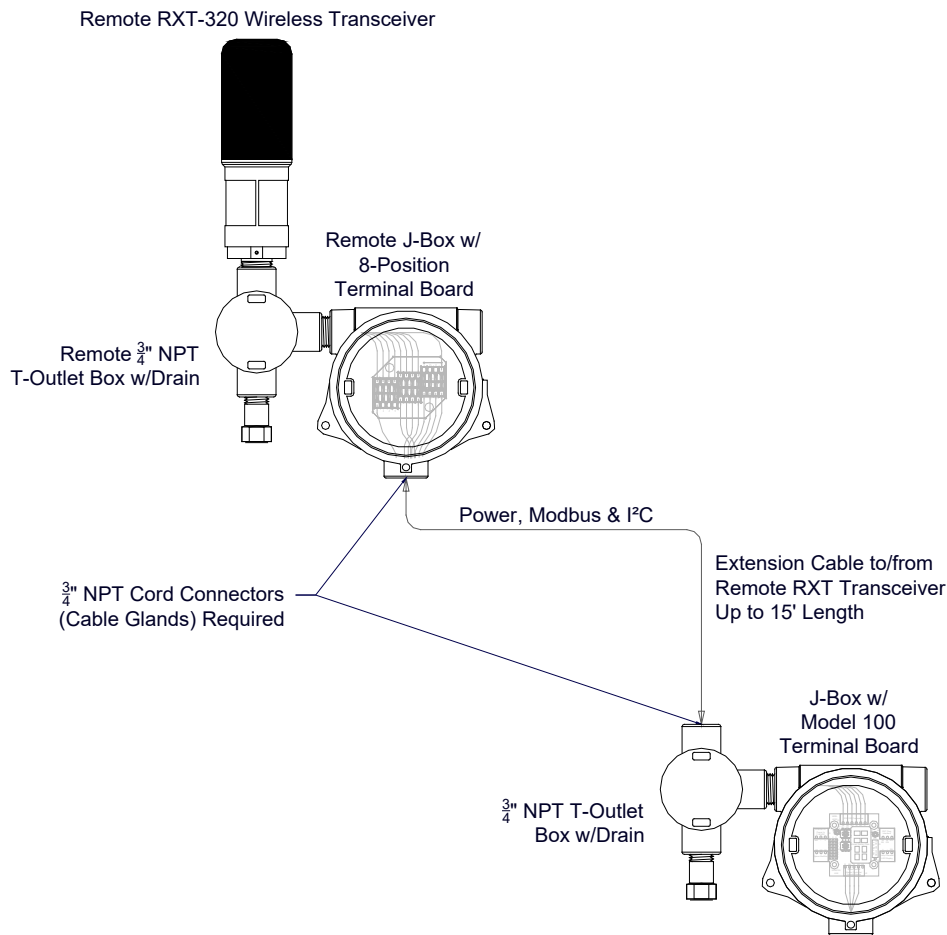


Figure 8 RXT-320 Wireless Transceiver Remote Mounting

A custom extension cable needs to be built per Figure 11 to interface the remote transceiver to the Model 100 Terminal Board. The recommended cable for remote transceiver separation is Belden 1421A (24AWG shielded twisted pair, 4 pairs w/drain wire).

NOTE: It is highly recommended to install the extension cable inside rigid metal conduit to eliminate potential EMI and RFI interference and to maintain a Class I Division I rating.

NOTE: Color coding of the cable will no longer match the color coding on the Model 100 Terminal Board for the J1 connector.

NOTE: Programming of RXT transceiver from the Model 100 Terminal Board will be disabled.

RXT-320 TRANCEIVER WIRING

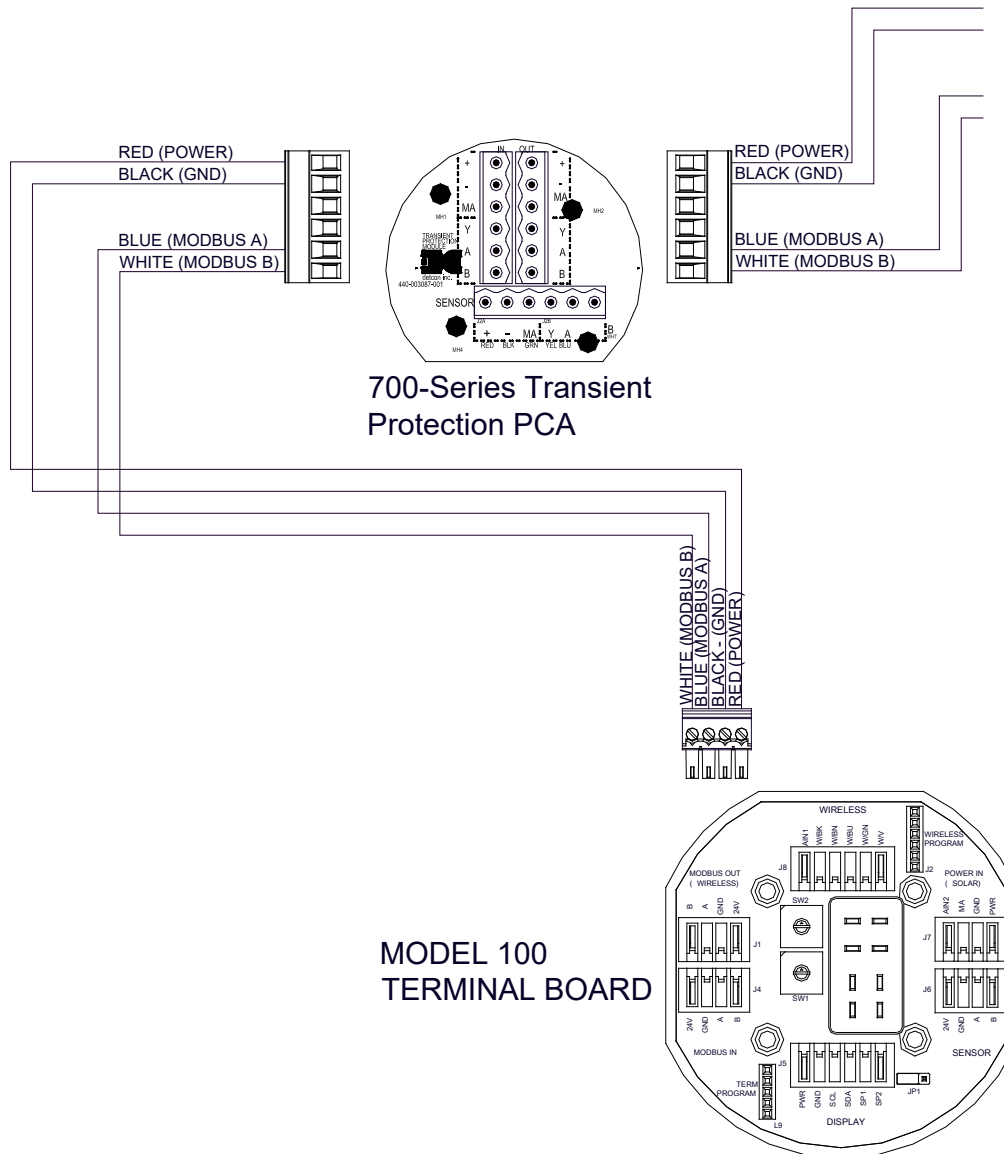


Figure 9 Wiring Diagram for Remote RXT-320 Transceiver Mounting

2.3 Remote Mounting Steps

1. Remove the J-Box cover of the RXT-320 wireless transceiver assembly.
2. If the wireless transceiver assembly has the Smart Battery Pack, unplug the battery pack from the terminal board by pulling the battery pack out of the junction box.
3. Identify the J1 6-pin phoenix connector and the J8 3-pin phoenix connector on the Model 100 Terminal Board and disconnect from the board. Remove all transceiver wire connections from the connectors. Reconnect the 3-pin connector to its corresponding place and save the 6-pin connector for step 13.
4. Use a wrench at the bottom section of the RXT transceiver and unthread the RXT until it can be removed.
5. Feed the RXT transceiver wires through the 3/4" NPT hole of the remote T-Outlet box connected to the remote J-Box and thread the transceiver into the remote T-Outlet box until tight.

NOTE: Wires that are not used should be individually capped off and secured out of the way in the T-Outlet box so that they are not exposed to any active components, power, or ground.

6. Remove all 6 of the 4-pin phoenix connectors from the 12-position terminal board in the remote J-Box and connect the RXT transceiver wires to 3 of the phoenix connectors per the wiring diagram in Figure 11. Reference Table 2 RXT-320 Transceiver Wire Identification for color code identification.
7. Reconnect these 3 phoenix connectors to their corresponding places back on the 12-position terminal board.
8. Measure out the cable to be used for the extension cable to be no more than 15 feet long. Feed one end of the cable through a 3/4" NPT cord connector (cable gland) and then into the 3/4" NPT hole located on the bottom of the remote J-Box.
9. Connect the cable wires of the extension cable to the remaining three 4-pin phoenix connectors from step 6 per the wiring diagram in Figure 11. Reference Table 1 Extension Cable Wire Identification for color code identification.
10. Reconnect these 3 remaining phoenix connectors to their corresponding places back on the 12-position terminal board and thread the 3/4" NPT cord connector to the bottom of the remote J-Box.
11. Install the J-Box cover of the remote J-Box.
12. Feed the other end of the cable through another 3/4" NPT cord connector and then into the 3/4" NPT hole of the T-Outlet box connected to the J-Box housing the Model 100 Terminal Board.
13. Connect the cable wires to the 6-pin phoenix connector from step 3 per the wiring diagram in Figure 11. Reference Table 1 Extension Cable Wire Identification for color code identification.
14. Reconnect the 6-pin phoenix connector back to J1 of the Model 100 Terminal Board and thread the 3/4" NPT cord connector to the T-Outlet box

NOTE: Color coding of the cable will no longer match the color coding on the Model 100 Terminal Board for the J1 connector.

NOTE: Programming of RXT transceiver from the Model 100 Terminal Board will be disabled.

15. Plug battery pack back in place and reinstall the J-Box cover from step 1.

Table 1 Extension Cable Wire Identification

Function	Color Reference
VDC Power (+)	Orange/White
VDC Return (-)	Green/White
Modbus A (+)	Blue/White
Modbus B (-)	White/Blue
Serial Clock (SCL)	White/Green
Serial Data Line (SDA)	White/Brown
Common Ground	White/Orange
Common Ground	Brown/White
Drain Wire	Bare (No Color)

2.4 Wiring Connections/Functions

Dependent upon use and function, the RXT-320 wireless transceiver can be wired in different ways to different devices. It is important to insure that the wiring is correct for the device to operate properly. Wire identification for the transceiver can be found in Table 2 RXT-320 Transceiver Wire Identification.

Table 2 RXT-320 Transceiver Wire Identification

Function	Color Reference
VDC Power (+)	Red
VDC Return (-)	Black
Modbus™ A (+)	Blue
Modbus™ B (-)	White
Alarm 0	Brown
Alarm 1	Orange
Alarm 2	Violet
Alarm 3	Gray
4-20mA A	Green
4-20mA B	Yellow
Serial Clock (SCL)	White/Black
Serial Data Line Data (SDA)	White/Brown
Programming Data	White/Green
Programming Clock	White/Blue
Programming Reset	White/Violet

2.4.1 VDC Power & VDC Return

All RXT-320 wireless transceivers need to have DC power applied to the transceiver's red (VDC power) and black (VDC return) wires. The power requirements for the transceiver are such that the DC voltage input range is 7 to 30 volts. This power will normally be supplied by the device the transceiver is connected to, but can come from alternate DC sources such as the optional Smart Battery Pack, solar panel or external customer supplied DC source.

NOTE: Power Source to the RXT-320 must be limited to max output of 15 watts.

If an external power source is installed, the RXT-320 wireless transceiver requires two conductor connections for the power supply. External DC power can be customer provided with an output voltage range between 7 to 30VDC. Both of these alternatives will provide continuous operation of the assembly providing a constant power source.

If the Model 100 Terminal Board option is not used, power to the transceiver should be directly applied to its red and black wires accordingly. If the terminal board is used, wiring designations for power are '+' and '-' (External DC Power In) on the J5 connector of the Model 100 Terminal Board. The maximum wire length between the transceiver assembly and a 24VDC source is shown in Table 3 Wire Gauge vs. Distance. The maximum wire size for termination in the J-Box is 14 AWG.

Table 3 Wire Gauge vs. Distance

AWG	Wire Dia.	Meters	Feet	Over-Current Protection
22	0.723mm	700	2080	3A
20	0.812mm	1120	3350	5A
18	1.024mm	1750	5250	7A
16	1.291mm	2800	8400	10A
14	1.628mm	4480	13,440	20A

NOTE: Wiring table is based on stranded tinned copper wire and is designed to serve as a reference only.

NOTE: The supply of power should be from an isolated source with over-current protection as stipulated in table. The output voltage range must be between 7-30VDC.

Before applying power, make sure that all wiring is correct. Not all wires from the wireless transceiver are used in most configurations. Wires that are not used should be individually capped off and secured out of the way in the T-Outlet that mounts the transceiver to the J-Box/condulet. This prevents exposure to any active components, power or ground.

2.4.2 Modbus™ A & B

The RXT-320 transceiver features a Modbus™ compatible communication port. The connections are Modbus™ A (blue wire) and Modbus™ B (white wire) and are polarity dependent. Modbus™ communication is accomplished by two wire half duplex RS-485, 9600 baud, 8 data bits, 1 stop bit, no parity, through the transceiver's connection to the Modbus™ device. It is necessary to set a Modbus address for the RXT-320 unless operating in transparent mode.

2.4.3 Alarm 0-3

Each RXT-320 wireless transceiver provides outputs for up to four alarms (Alarm 0, Alarm 1, Alarm 2 and Alarm 3) which can drive relays on custom terminal boards provided by Teledyne Detcon. There are four internal Modbus™ registers that directly control these outputs. The outputs are open drain and rated for up to 300mA at 50V (See Figure 12). They are not intended to drive alarm devices directly, but rather to drive relay coils (interposing relays) which in turn will drive a higher current output. Teledyne Detcon alarm terminal boards are available that allow either AC or DC/Battery operation with the relays built onto the board. These boards provide a complete solution to connecting an RXT-320 to power and providing high-current relay closures. When using interposing relays, it is strongly recommended to install a transient protection diode (1N4001) across the relay coil to mitigate the voltage spike when the coil is de-energized.

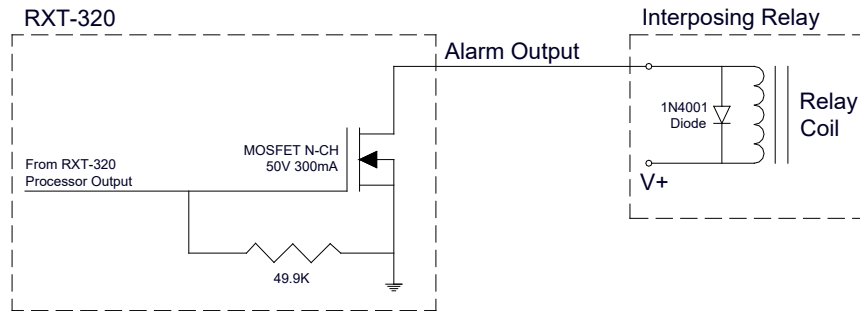


Figure 10 Internal Alarm Output Circuit

NOTE: External relays used with this circuit must not exceed voltage/current requirements and must have transient protection to minimize the voltage spike when the coil is de-energized.

2.4.4 4-20mA A & B

The RXT-320 supports up to two 4-20mA signal inputs (A and B) used for monitoring 4-20mA devices (See Figure 13). For the primary 4-20mA signal input, use A (green wire). For the secondary 4-20mA signal input, use B (yellow wire). The input values are continuously read and stored in two separate registers accessible through Modbus™ at the address assigned to the transceiver. Readings on a 4-20mA input are converted to representative values, for example, 4mA is read as a value of 400 and 20mA is read as a value of 2000. These inputs present a load of 162 ohms to ground so a current of 20mA will develop around 3.4V across the input and ground. This will consume a third less power versus the 250 ohm load used in other implementations. The inputs are protected for voltages up to 30V but the input reading will reach a maximum of 2048 for currents greater than 20mA. Electrically the 4-20mA interface supports 2-wire and 3-wire devices.



Figure 11 Up to two sensors using two 4-20mA interface

NOTE: The 4-20mA inputs do NOT support 4-wire implementations.

2.4.5 Serial Clock & Serial Data Line

This is the I2C interface for the transceiver consisting of a serial clock (SCL) and serial data line (SDA). These are used to monitor the status of the battery pack (if installed) and to read the value of the Modbus™ address switches of the Model 100 Terminal Board (if installed).

2.4.6 Programming Data, Clock & Reset

These connections are used to program the RXT-320 transceiver and should be used by Teledyne Detcon personnel only.

2.5 Model 100 Terminal Board Settings

This section applies to transceiver assemblies that use the optional Model 100 Terminal Board. This terminal board contains a set of jumpers that must be configured properly for the board to operate properly. These jumpers are normally configured at the factory and should not be changed. Misplacement of these jumpers may cause the transceiver to become inoperative. The following table describes the jumper positions.

Table 4 Model 100 Terminal Board Jumper Settings

Jumper	Setting
JP1	2-3
JP2	1-2
JP3	1-2
JP4	1-2
JP5	2-3
JP6	1-2
JP7	1-2

NOTE: These settings assume the RXT-320 is not being used with a Teledyne Detcon Model 100 sensor. If the RXT-320 is being used with a Model 100 sensor, these jumper settings may be different. Please refer to the appropriate Model 100 manual for the correct settings.

The Model 100 Terminal Board also contains two rotary switches which are used to set the Modbus™ address for the RXT-320 wireless transceiver. The address selected is a two digit hex value with the MSD (most significant digit) represented by the top rotary switch (closest to the J1 connector) and the LSD (least significant digit) represented by the bottom rotary switch (closest to the J2 connector). For example, a hex value of ‘9F’ would be represented by a ‘9’ on the top switch and an ‘F’ on the bottom switch.

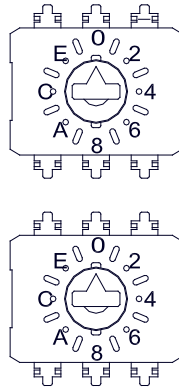


Figure 12 Model 100 Terminal Board Rotary Switches

NOTE: If using a Smart Battery Pack, battery pack removal is required to access the rotary switches for Modbus™ addressing and to access the board jumpers.

Assigning a Modbus™ address to the transceiver allows registers within the transceiver itself to be accessed by the master and provide additional control and status from that transceiver. Using these registers, the master controller can control alarm outputs, read the two 4-20mA inputs, read battery life or put the network to sleep to conserve battery. The address also determines the mode of operation for the transceiver. This will determine if it is attached to a master controller or if it is attached to a slave device.

2.6 Remove From Service



CAUTION: Hazardous areas must be declassified before opening the junction box or removing and replacing the RXT-320.

1. If powered from a DC power supply, remove source power from the device before opening the junction box or proceeding with service work.
2. Open the junction box cover of the RXT-320 wireless transceiver assembly or installation.
3. If the wireless transceiver assembly has the Smart Battery Pack:
 - a) Remove the cap of the battery bracket assembly by loosening the two (2) thumb screws
 - b) Remove the battery pack
 - c) The entire battery bracket assembly must be removed to access the wiring. Remove the four (4) Phillips head screws that secure the bracket assembly to the junction box, then carefully remove the bracket assembly from the terminal board mounted inside the junction box.
4. Remove power to the RXT-320 by lifting the (red) +24VDC wire in the J-box.
5. Disconnect remaining RXT wires inside the junction box.

NOTE: If removal of the RXT results in disconnection of other wiring, ensure any unused wires are capped off and secured out of the way in the T-outlet or Junction Box such that they are not exposed to any active components, power, or ground.

6. Use a wrench at the bottom section of the RXT transceiver and unthread the RXT until it can be removed.
7. Block any unused ports with suitable ¾” male NPT plugs, rated for Class I Division 1 Groups C & D hazardous locations. See spare parts list (section 8.2) of Teledyne Detcon option.

3. Operation and Configuration

The RXT-320 wireless transceiver assembly will power up as soon as power is applied. There is no external power switch to the assembly.

NOTE: Before applying power, check to make sure that all the wiring connections and external devices are installed correctly.

NOTE: Applying power with devices hooked up incorrectly may cause damage to the equipment.

The user will need to manually configure the Modbus™ address for the RXT-320 from the Model 100 Terminal Board. If there is no Model 100 Terminal Board, the transceiver will have no address and function in transparent mode. After the transceiver has been configured and powered up, it will begin normal operation. If the unit has been configured properly, the unit will operate differently based on the address given from the terminal board which is read once every five seconds using the I²C interface.

Table 5 RXT-320 Addressing and Operational Modes

Modbus Address (hex)	RXT-320 Function
00	Transparent Mode
F0	Master
01-7F, 90-DF	Slave
80-8F, E0-EF	Alarm Station
F8-FF	Reserved per Modbus™

3.1 Transparent Mode

In transparent mode, the RXT-320 wireless transceiver behaves like a wired Modbus™ device in that any data transmitted over Modbus™ will be passed on over the RF network and be broadcast to all other RXT-320's in the wireless network and presented on their respective Modbus™ interface. The transparent mode is achieved by setting the transceiver's Modbus™ address equal to 00h through the transceiver's terminal board. If the Model 100 Terminal Board is not installed, the transceiver will default to an address of 00h. The transceiver will behave as neither a master nor slave and its internal RXT-320 registers can not be accessed. Any devices connected to a transceiver in transparent mode will receive all controller requests via the Modbus™ interface and a response by the device will occur only if its Modbus™ address is equal to the request address. If so, the device will respond back to the transceiver via Modbus™ which will then send the response back to the controller over the RF network.

NOTE: Transparent mode does not support accessing the internal registers of the transceiver through Modbus™ since there is no address assigned. Consequently many features are not available such as sleep, battery status, 4-20mA inputs and alarm outputs.

3.2 Slave Configuration with Controller

The RXT-320 wireless transceiver can function as a master when connected to a controller by assigning it a Modbus™ address of F0h through the transceiver's Model 100 Terminal Board. In this configuration, the controller can send out requests and receive data/status from slave devices over the wireless network through its Modbus™ interface to the transceiver. The transceiver's local Modbus™ interface is set up to be a slave interface to the master controller which means the transceiver will act as a slave to the controller but be seen as the master globally. Requests from the controller will be received by the transceiver through the Modbus™ interface and the transceiver will transmit the request over the RF network to all RXT-320's. If the slave device being commanded is found, a response will be generated which will be received by the master transceiver over the RF network and sent back to the controller via the local Modbus™ interface.

3.3 Slave Configuration with Sensor

The RXT-320 wireless transceiver can also function as a slave when connected to a slave device (sensor) by assigning it a Modbus™ address that is not equal to F0h (controller) or 00h (transparent mode). This Modbus™ addressing will affect how the slave RXT-320 deals with the request it receives. In this configuration, the transceiver can receive requests and send out data/status over the wireless RF network. The transceiver's local

Modbus™ interface is set up to be a master interface to the slave device which means the transceiver will act as the master to the sensor attached but be seen as a slave globally. Modbus™ addressing will dictate how the transceiver deals with a request.

If the Modbus™ address in the request does not equal the address assigned to the RXT-320, the transceiver simply sends along the request unchanged on to its Modbus™. It will behave similar to transparent mode. The request will be responded to if a sensor with an address equal to the address in the request is found. If so, the sensor will respond back to the transceiver via Modbus™ which will then send the response back to the controller over the RF network.

If the Modbus™ address in the request equals the address assigned to the RXT-320 and does not fall within the RXT-320 internal registers, the transceiver will translate the Modbus™ address to 01h and send along the request on its Modbus™ interface with the new translated address. This translate function allows a single DM-100 sensor to be installed per each RXT-320 since all DM-100 sensors have a fixed address of 01h. If a sensor with an address of 01h is found, it will respond back to the transceiver via Modbus™. The transceiver will then translate the 01h address back to its original value and send the response back to the controller over the RF network.

If the Modbus™ address in the request equals the address assigned to the RXT-320 and falls within the RXT-320 internal registers, the transceiver will not translate. The transceivers RXT-320 registers will be accessible and it will respond back to the controller over the RF network without ever having put any data on the transceivers Modbus™ interface. Any sensors connected to the transceiver would never see the request.

3.4 Slave Configuration with Alarm Station

Another function of the RXT-320 wireless transceiver is as an alarm output device when connected to an alarm station. Each RXT-320 provides up to four alarm outputs (Alarm 0, Alarm 1, Alarm 2 and Alarm 3) which can drive relays on custom terminal boards provided by Teledyne Detcon or interposing relays provided by the customer. These outputs are not intended to drive alarm devices directly due to their low current output, but rather to drive relay coils which in turn will drive a higher current output. There are four RXT alarm output registers that become available when in alarm station mode. The four alarm outputs are controlled by four internal registers within the RXT-320 and can be controlled on all RXT-320 transceivers by writing to these four registers using the Modbus™ address assigned that transceiver.

If the RXT-320 transceiver is assigned a Modbus™ address between (80h-8Fh) there will be a duplicate set of four registers available to control the alarm outputs. These are introduced for compatibility with some controllers.

NOTE: If the transceiver is assigned a Modbus™ address between E0h-EFh on the Term board the RXT-320 will remap its address to the 80h-8Fh address respectively and function the same way.

3.5 Sleep Mode

A sleep mode is available to increase the battery life of the RXT-320 transceiver assemblies that have them. Upon command from the Modbus™, all RXT-320 transceivers will turn off their wireless radios for the requested period of time. During this time there will be no communication possible with other RXT-320 transceivers. The command is given through a single Modbus™ broadcast command (Modbus™ address of 0) with the number of seconds to go to sleep. Every RXT-320 transceiver that receives this command will turn off their on-board radio and count down the seconds until it reaches zero at which time the radios will be turned back on. The controller can query the sleep timer on its own transceiver to determine how many seconds are left and can begin Modbus™ communication when it reaches zero.

NOTE: Sleep mode is not supported by transceivers that are in transparent mode since no address is assigned and therefore its internal registers are not accessible through Modbus™.

When the RXT-320 transceiver radio is put to sleep it will reduce the RXT-320 power consumption by about 90%. This of course does not include other devices running off of the battery, only the transceiver. Generally the controller will put the network to sleep after all devices have been polled on the network. While the network is asleep, there are no devices being read so the user will have to trade off power consumption versus the time between updating/reading a device on the network.

4. Modbus Communications

The RXT-320 wireless transceiver incorporates an RS-485 two-wire interface for communication with various Modbus™ devices such as a control system or sensor. There can be up to 32 devices attached to an RXT-320 wireless transceiver and up to 32 RXT-320 transceivers on a single wireless network. As with normal Modbus™ operation, there can be only one Modbus™ master that polls all the other devices which are considered Modbus™ slaves. Each slave device must have a unique Modbus™ address.

The Modbus™ master control unit with its transceiver is responsible for broadcasting requests and receiving slave device responses. Slave device transceivers receive these broadcasts and pass the Modbus™ requests on to the slave devices attached. When a response is generated by the slave device, its transceiver transmits the response back to the broadcasting transceiver, which then places the response on the bus back to the master control unit. Modbus™ communication is accomplished by two wire half duplex RS-485, 9600 baud, 8 data bits, 1 stop bit, no parity, through the transceiver's connection to the Modbus™ device.

4.1 General Modbus™ Description

The RXT-320 performs Modbus™ communication using the RTU transmission mode per the Modbus™ specification. The basic frame format for Modbus™ consists of a Modbus™ address, function code, data and CRC.

Address Field	Function Code	Data	CRC
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Figure 13 Modbus™ Frame Format

As stated earlier, the Address Field is the unique Modbus™ address of each device for the whole system. The Function Code is the function to be performed. The Data contains read or write data and is formatted according to the function being performed. The CRC (Cyclic Redundancy Code) is used to detect errors in the frame. Frames with errors are invalid and ignored.

Modbus™ transactions consist of both a request by the controller and response from the device being addressed so there are two frames transferred for every transaction. Every request is evaluated by the RXT-320 to determine if it is addressed to it and whether it falls within the register address range. If these two conditions are true, the RXT-320 will then check to see if it is a valid Function Code. Function Codes supported by the RXT-320 are:

- Function Code 03 (03h) – Read Holding Registers
- Function Code 06 (06h) – Write Single Register
- Function Code 16 (10h) – Write Multiple Registers

If an invalid function code is performed, then the RXT-320 will ignore the request by default and the controller will timeout and continue with the next transaction.

4.1.1 Modbus™ Exceptions

The RXT-320 is capable of returning Modbus™ exceptions when it cannot service a Modbus™ request meant for that RXT-320. By default this is turned off since it can cause issues with some controllers that do not process Modbus™ exceptions. The following exception codes are supported and returned when Modbus™ exceptions are enabled:

Table 6 Exception Codes

Exception Code	Name	Meaning
01	Illegal Function	Unsupported function code. Only 03, 06 and 16 are supported.
02	Illegal Data Address	The registers being requested falls only partially within the valid RXT-320 register ranges. For example, the RXT-320 registers start at 8192. If an access is perform requesting registers 8191 to 8192 then this is an Illegal Data Address since 8191 does not fall completely within the valid register range. This would not be an exception though if register address 8190 to 8191 were used – this would be passed on to the Modbus™ interface for a local device to respond.

There are other exception codes defined in Modbus™ but these are the only ones returned by the RXT-320.

4.1.2 Modbus™ Broadcast Request

The Modbus™ broadcast request was introduced in the RXT-320 to support commands to be executed across all RXT-320 transceivers simultaneously. More specifically this is used to place all RXT-320s in a low power sleep state to conserve battery life. If none of the RXT-320s are battery powered there is no need to issue a sleep command.

According to the Modbus™ specification a broadcast request is defined as a request with the Address Field set to 0 and is used for writing only. There is no response returned as with normal Modbus™ transactions since all devices on the system are accessed at the same time. Both Function Codes 06 and 16 (writes) are supported with a broadcast request on the RXT-320.

Since there is no response on the broadcast request, there is a requirement to wait for a period of time before sending out the next request. This allows all slave devices to process the command before the next request is received. This is defined as the “turnaround delay”. This turnaround delay should be approximately 150 milliseconds for broadcast requests sent to the RXT-320. Controllers in general can meet this timing because it takes longer than this to generate the next request so it may be unnecessary to make any adjustments to meet this timing.

NOTE: Controllers that generate Modbus™ broadcast requests to the RXT-320 must ensure a turnaround delay of 150ms is met otherwise the next request can cause the broadcast request to be overwritten and ignored

Broadcast requests are not confined to sleep commands but can be used where any normal write command is used. Broadcast requests received by the RXT-320 are also passed on to the local Modbus™ interface to allow a controller to write to slave devices on that interface.

4.2 Modbus™ Register Map & Description

When the RXT-320 is assigned a Modbus™ address, the following registers become available to the controller for access. All RXT-320 transceivers implement this register set. If the RXT-320 is configured as an Alarm Station (address = 80h-8Fh or E0h-EFh) then a secondary set of registers is made available for controlling Alarm Outputs (Table 8). Both register maps are shown below. Some registers are Read Only (R) and others are Read/Write (R/W) as shown by the Access column. This equates to specific function codes where Read is function code 03 and Write is function code 06 or 16.

NOTE: A write to a Read Only register is allowed and returns a response but it does not change the value of the register. In some devices this would return an exception code.

The following sections will describe each register or register set for the register maps.

Table 7 RXT-320 Register Map

Register	Access	Name	Description
8192	R	Detcon Type	Detcon Register Type = 22 for RXT-320
8193	R/W	Alarm 0 Output	Controls the Alarm 0 Output
8194	R/W	Alarm 1 Output	Controls the Alarm 1 Output
8195	R/W	Alarm 2 Output	Controls the Alarm 2 Output
8196	R/W	Alarm 3 Output	Controls the Alarm 3 Output
8197	R	4-20mA A	Reading for 4-20mA Sensor Input (A)
8198	R	4-20mA B	Reading for 4-20mA Sensor Input (B)
8199	R	Battery Life Percent	Battery Life remaining in %
8200	R	Battery Life Minutes	Battery Life remaining in minutes
8201	R	uC Version	Micro Controller Firmware Version (Major.Minor)
8202	R/W	Sleep Time	Sleep Time in seconds
8203	R/W	Control	RXT-320 Control register
8204	R	Status	Status
8205	R	Battery Voltage	Battery Voltage in millivolts
8206	R/W	I2C Batt Read Fails	I2C Battery Read failure count
8207	R/W	I2C Switch Read Fails	I2C Rotary Switch Read failure count
8208	R	Timestamp Secs High	Time from Startup – Seconds High
8209	R	Timestamp Secs Low	Time from Startup – Seconds Low
8210	R	Timestamp mSecs	Time from Startup -- Milliseconds
8211 – 8270	--	Reserved	Reserved registers

Table 8 RXT-320 Secondary Alarm Output Register Map

Register	Access	Name	Description
0000	R	Detcon Type	Detcon Register Type = 03 for RL4
0001	R/W	Alarm 0 Output	Controls the Alarm 0 Output
0002	R/W	Alarm 1 Output	Controls the Alarm 1 Output
0003	R/W	Alarm 2 Output	Controls the Alarm 2 Output
0004	R/W	Alarm 3 Output	Controls the Alarm 3 Output

4.2.1 Register – Detcon Type

Both register maps include this Detcon Type and is a unique identifier of the type of device and associated register map. A controller can therefore perform a search and determine what Teledyne Detcon devices are present on a Modbus™ system.

4.2.2 Register – Alarm Outputs

There are four registers that control the four open collector Alarm Outputs. A value of 0 written to these register will turn the Alarm Output off (not grounded). A value of 1 or non-zero value will turn the Alarm Output on (grounded). If the secondary Alarm Output registers are enabled, the registers are duplicated and writing to either set will turn on or off the Alarm Outputs. The current value of the Alarm outputs can be read at any time. The default value for all Alarm Outputs upon power up or reset is 0.

4.2.3 Register – 4-20mA Reading

There are two 4-20mA inputs and their current value is stored in the 4-20mA A and B registers. The value of these register will range between 0 to 2048 with 0 being 0mA and 2048 being 20.48mA. Therefore a 4mA input will read 400 and a 20mA input will read 2000. Any currents above 20.48mA will remain at 2048 since this is the maximum value for this register.

4.2.4 Register – Battery Info

If a Teledyne Detcon battery pack is connected to the RXT-320 transceiver, there are five registers associated with information about that battery. The RXT-320 utilizes the I2C interface to read battery status and only one Teledyne Detcon battery pack can be read per RXT-320.

The controller can determine if a battery is present by reading the Status Register (register 8204). There are two bits in this sixteen bit register pertaining to the battery, Battery Detect – bit 6 (lowest bit is 0) and Battery Fault – bit 7. Both bits default to a value of 0. Battery Detect will be set once the first read of the battery over the I2C interface was successful. Battery Fault will be set if a battery was detected but the last read failed. Battery Fault is re-evaluated upon every read of the battery which is set to approximately every 5 seconds. Register 8206 (I2C Batt Read Fails) will increment by 4 each time there is a failure since there are 4 attempts before declaring failure. This register can be cleared by writing a 0 to it at any point.

Once the battery has been detected the controller can read the battery life (registers 8199 and 8200). The battery adjusts these values based upon the average current usage. If this usage varies widely over time it will take some time to re-adjust the battery life readings. For instance an Alarm Station with no alarms will consume a very small amount of battery but when Alarms are active this will jump to a much higher level of usage. So in this case battery life may go from several weeks down to several hours.

The battery life is presented in two forms, life remaining in percentage (register 8199) and life remaining in minutes (register 8200). The battery Life remaining is percentage is a value between 0 and 100 and battery life in minutes is an unsigned value between 0 and 65535. Both readings are generally necessary to provide appropriate feedback to the user. Life in minutes is the best for determining when to change the battery. For example if the user wanted to be notified a day before the battery needed to be changed, the user could set a threshold in the controller to be notified of low battery after 1440 minutes (1 day).

Since 65535 is the maximum value for life remaining in minutes, this represents a maximum of 45.5 days. The battery life for an application can be much greater than this value and will remain at a reading of 65535 until it drops below this. Life in percentage was added for this reason. Percentage will track starting at 100 percent and drop down as battery life decreases. The controller can therefore use both registers, one to represent usage in percentage to present to the user and then use the life in minutes to set a threshold on when a low battery condition exists for changing the battery.

4.2.5 Register – uC Version

This is set to a value based upon the version of firmware programmed into the RXT-320 microcontroller. It is stored as two byte value representing the major and minor revision numbers. So a 0113h (275 decimal) represents a major version of 01 and minor version of 13. As software is updated this will be incremented appropriately.

4.2.6 Register – Sleep Time

The Sleep Time represents the amount of time in seconds the RXT-320 will be in a low power sleep state. Its main purpose is to provide a mechanism for place all RXT-320s in a system to sleep to conserve battery power. If there are no batteries used within the network of RXT-320 transceivers this register is not utilized.

Upon power up, this register is set to 0 and the RXT-320 is not in low power mode. To place a network to sleep the controller will generate a broadcast request (Modbus™ address = 0) and do a single write (function code 06) to register 8202 with the number of seconds the network should go to sleep. During sleep there can be no access to any device on the network so the user will have to trade off sleep time versus getting device updates. Once a non-zero value is written to this register on all RXT-320s, they will begin counting down until the Sleep Time reaches zero, at which time all RXT-320s should be active again and ready for network communication. The controller can monitor the sleep time remaining by accessing Sleep Time register on the RXT-320 attached to it. The Modbus™ interface remains active, only the wireless network is placed in a low power state. The value of this register can be between 0 and 65535 which allows a maximum sleep time of 18.2 hours. Removal of power will reset Sleep Time to 0.

4.2.7 Register - Control

The Control register is generally unused and should not be written to normally. Using the control register, the RXT-320 can be reset, Modbus™ exceptions can be enabled and the Alarm Outputs 2 and 3 can be used as indications of receive for Modbus™ or Wireless interfaces. Each bit in the control register can control a particular function and should be read first then modify the bits needed and written back. The default state of the register is 0. All reserved bits should always be set to a 0 when writing. The listing below shows the bit assignments.

Bit 15:	Reserved (set to 0)
Bit 14:	Debug Rx Activity Status, Alarm 2 = Wireless Rx, Alarm 3 = Modbus Rx
Bit 13 – 12:	Reserved (set to 0)
Bit 11:	Modbus Exceptions Enabled
Bit 10 – 08:	Reserved (set to 0)
Bit 07:	Reset the microcontroller and wireless radio
Bit 06:	Reset the microcontroller
Bit 05 – 00:	Reserved (set to 0)

4.2.8 Register – Status

This register contains status of the RXT-320 and some of the bits have already been covered in the battery description. These default to 0 upon reset. The bit assignment and description are given below.

Bit 15 – 08:	Reserved (set to 0)
Bit 07:	I ² C Fault on last read of Modbus Address Switch (Rotary Switch on Term Board)
Bit 06:	Modbus Address Switch Detected (Always set to a 1 when address set)
Bit 05:	I2C Fault on last read of Battery Status
Bit 04:	Battery Detected
Bit 03:	Alarm Station address detected – second set of Alarm Output registers available
Bit 02:	Slave RXT-320
Bit 01:	Master RXT-320 – controller attached to Modbus™ interface
Bit 00:	Reserved (set to 0)

4.2.9 Register – Address Switch

The rotary switch on the Model 100 Termination board provides the Modbus™ address through the I2C interface. There is both an Address Switch Detect and Fault bit defined in the status register. The rotary switch is read approximately every 5 seconds and the Fault bit is set if the last read failed. Register 8207 (I2C Switch Read Fails) will increment by 4 each time there is a failure since there are 4 attempts before declaring failure. This register can be cleared by writing a 0 to it at any point.

4.2.10 Register – Timestamp

Three registers are utilized to maintain a timestamp that increments on the microcontroller after power up. These are all set to 0 upon power up or a microcontroller reset. The first two registers 8208 and 8209 are internally combined into a single 32 bit register and incremented each second. The last register 8210 maintains the millisecond count and will count from 0 to 999 and start over again.

5. Troubleshooting Guide

Power Problems

Probable Causes: Depleted battery/Low Charge, battery not seated properly.

Recharge or replace battery.

Reseat battery.

Transceiver not Responding

Probable Causes: Incorrect jumper settings on term board, incorrect wiring, connectors not seated properly.

Verify jumper settings are properly configured.

Verify transceiver wiring matches color coding on term board.

Verify connectors are seated correctly and not offset. Reseat connector is necessary.

Modbus™ Communication Problems

Probable Causes: Incorrect Modbus™ address, incorrect rotary switch settings, incorrect wiring.

Verify Modbus™ address corresponds to the appropriate function desired (Master, Slave, Transparent Mode, Alarm Station).

Verify there are no duplicate Modbus™ addresses on the network.

Verify Modbus™ address has been configured correctly on term board rotary switches.

Verify correct polarity on Modbus™ wiring.

Condensation Problems

Probable Causes: Loose cover on T-Outlet box, loose cover on transceiver housing, loose NPT connections to conduit/j-box, expired condensation prevention packet.

Verify cover is tight on T-Outlet box and transceiver housing.

Verify all NPT connections are secure and tight.

Replace condensation prevention packet.

6. Customer Support and Service Policy

Teledyne Detcon Headquarters

Shipping Address: 14880 Skinner Road, Cypress, Texas 77429

Phone: 713.559.9200

- www.teledynegasandflamedetection.com
- [Teledyne Detcon-service@teledyne.com](mailto:Teledyne_Detcon-service@teledyne.com)
- [Teledyne Detcon-sales@teledyne.com](mailto:Teledyne_Detcon-sales@teledyne.com)

All Technical Service and Repair activities should be handled by the Teledyne Detcon Service Department via phone or email at contact information given above. RMA numbers should be obtained from the Teledyne Detcon Service Department prior to equipment being returned. For on-line technical service, customers should have ready the model number, part number, and serial number of product(s) in question.

All Sales activities (including spare parts purchase) should be handled by the Teledyne Detcon Sales Department via phone or email at contact information given above.

Warranty Notice

Teledyne Detcon Inc. warrants the Model RXT-320 Wireless Transceiver to be free from defects in workmanship of material under normal use and service for one year from the date of shipment on the transmitter electronics. See Warranty details in section 7.

Teledyne Detcon Inc. will repair or replace without charge any such equipment found to be defective during the warranty period. Full determination of the nature of, and responsibility for, defective or damaged equipment will be made by Teledyne Detcon Inc. personnel.

Defective or damaged equipment must be shipped to the Teledyne Detcon Inc. factory or representative from which the original shipment was made. In all cases, this warranty is limited to the cost of the equipment supplied by Teledyne Detcon Inc. The customer will assume all liability for the misuse of this equipment by its employees or other contracted personnel.

All warranties are contingent upon the proper use in the application for which the product was intended and does not cover products which have been modified or repaired without Teledyne Detcon Inc. approval, or which have been subjected to neglect, accident, improper installation or application, or on which the original identification marks have been removed or altered.

Except for the express warranty stated above, Teledyne Detcon Inc. disclaims all warranties with regard to the products sold. Including all implied warranties of merchantability and fitness and the express warranties stated herein are in lieu of all obligations or liabilities on the part of Teledyne Detcon Inc. for damages including, but not limited to, consequential damages arising out of, or in connection with, the performance of the product.

7. RXT-320 Wireless Transceiver Warranty

Teledyne Detcon, Inc., as the manufacturer, warrants under intended normal use each new Model RXT-320 wireless transceiver to be free from defects in material and workmanship for a period of one year from the date of shipment to the original purchaser. Should the transceiver fail to perform in accordance with published specifications within the warranty period, return to Teledyne Detcon, Inc. for necessary repairs or replacement. All warranties and service policies are FOB the Teledyne Detcon facility located in Cypress, Texas.

Teledyne Detcon Inc. warrants, under intended normal use, each new Model RXT-320 Wireless Transceiver to be free from defects in material and workmanship for a period of one year from the date of shipment to the original purchaser. All warranties and service policies are FOB the Teledyne Detcon facility located in Cypress, Texas.

Terms & Conditions

- * The original serial number must be legible on each Model RXT-320 Wireless Transceiver
- * Shipping point is FOB the Teledyne Detcon factory.
- * Net payment is due within 30 days of invoice.
- * Teledyne Detcon, Inc. reserves the right to refund the original purchase price in lieu of replacement

8. Appedix

8.1 Specifications

Frequency	ISM 2.4GHz
Range	Indoor/ No Line of Sight: 1,000ft Outdoor RF Line of Sight (with external antenna): 3 Miles.
Spread Spectrum	Digital-Sequence Spread Spectrum (DSSS)
Modulation	0-QPSK
Sensitivity	-102dBm (1% PER)
Inputs	RS-485 Modbus™ RTU (9600bps) Two 4-20mA inputs
Outputs	RS-485 Modbus™ RTU (9600bps) Power Source to the RXT-320 must be limited to max output of 15 watts
Power Input	7-30VDC <u> </u> DC symbol, to indicate direct current power source
Power Consumption	Base RXT-320 unit: <500mW, 20 mA max at 24VDC Total Power is dependent on communication update rate between RXT-320 transceivers.
Operating Temperature Range	-40°C to +75°C
Approvals	cETLus certificate ETL23CA105124240X Class I Division 1 Groups C & D, T4 Class I Zone 1 Group IIB, T4 Ex ia IIB T4 Ga Optional Battery Pack is certified by CSA under certificate no. 2152137 for use in Class I Division 1 Groups C & D
Dimensions	8.3" (H) x 2.4" (Dia.)
Weight	30oz/850g
Classification	Class I Div 1 Groups C&D. Class I Zone 1 Group IIB hazardous locations. Intrinsically Safe protection method Exia Temperature Code: T4 Electrical ratings: Input 7-30Vdc, 20mA max. Um=30V Ambient Temperature Range: -40C to +75C Factory Sealed Warning: Potential electrostatic charging hazard - see instructions Attention: Risque potentiel de charge électrostatique - voir les instructions Intrinsically Safe - Securite Intrinseque Warning: Not for use with solvents or chemical vapors that adversely effect non-metallic materials - see manual for more info. Attention: Ne pas utiliser de solvants ou de vapeurs chimiques effet défavorable des matériaux non-métalliques - voir le manuel pour plus d'informations.

8.2 Spare Parts

Part Number	Spare Parts
976-000320-316	RXT-320 Wireless Transceiver
Optional Accessories	
897-850800-010	NEMA 7 Aluminum Condulet Base
897-850400-010	NEMA 7 Aluminum Condulet Solid Cover
897-850902-010	NEMA 7 Tall Aluminum Condulet w/Window Cover (Required for Battery Option)
960-202200-000	Condensation prevention packet (For condulet, replace annually)
800-004221-000	Mounting Plate
8522-750	3/4" NPT Plug
899-15075	3/4" NPT x 1.5" Nipple
897-044400-34T	3/4" NPT T-Outlet Box w/Aluminum Cover
898-52310	1/2" NPT Drain
899-07550	3/4" NPT to 1/2" NPT Adapter (Required for Drain)
500-005168-100	Model 100 Terminal Board
976-000304-004	Quad Charger w/AC Adapter
500-003198-000	12-Position Terminal Board (Remote Mounting)
301-58205	3/4" NPT Cord Connector (Remote Mounting)
898-SPA0SD-316	3/4" Stainless Steel Stopping Plug

9. Revision Log

Revision	Date	Changes made	Approval
1.0	05/19/10	Original Release	LBU
1.1	11/12/10	Update to Table 1 Wire Identification	LBU
2.0	04/12/11	Extensive revision and detail added to all aspects of manual	LBU
2.1	08/02/12	Updated board and wiring diagrams, updated spare part list	LBU
2.2	07/19/13	Update approvals and guidelines for safe use	LBU
2.3	08/30/22	Updated for approvals and section 8.1	KCM
2.4	01/24/23	Minor updates	KCM